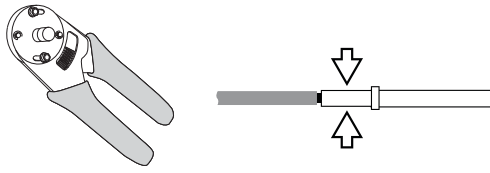


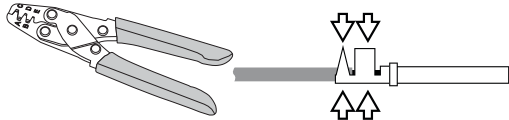
Deutsch Series Connector Assembly Instructions

How to Crimp solid type pins



Use Crimper set HT-070309

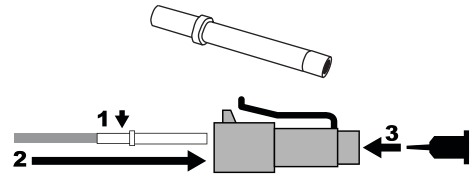
How to Crimp stamped type pins



Use Crimper set HT-070300

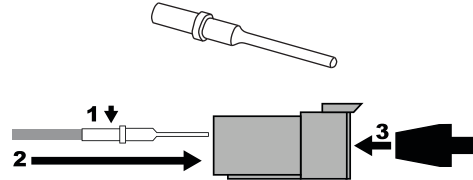
*** Please remember soldering the wire into the pin is not recommended**

Male Plug (Uses female pins)



- (1) Crimp Pin to wire and then
- (2) Insert into harness side of Plug
- (3) Insert Wedge to lock the pin into the connector

Female Receptacle/Socket (Uses male pins)



- (1) Crimp Pin to wire and then
- (2) Insert into harness side of Plug
- (3) Insert Wedge to lock the pin into the connector

HT-031204



Need more help?



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Europe: +43 720 883968 UK: 0121 285 6650 NZ: 09 887 0616



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Revision #1



HT-031204
Plug and Pins Only
Matching set of DTP-4
Connectors
(25 AMP)



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